

Issue Date: June 16

## **EF4502**

## LOW VOC Waterborne Two Pack Pigmented Primer

DESCRIPTION & USES	This two component, waterborne primer is part of a coating system that revolutionises the wood coating industry by ticking all the boxes. EF4502 is LOW VOC meaning it is suitable for use in sensitive environments or projects with restrictions on emissions. Furthermore this primer delivers very good build and is efficient in production due to its very fast curing and excellent sanding properties.		
Recommended Application:	For use under topcoat EH4120. Furniture, joinery, shopfitting, wardrobe and kitchen doors, commercial interiors.		

DRY FILM PROPERTIES		
Colour:	White	
Gloss:	N/A	
WET PROPERTIES		
Solid content:	Approx 56%	
Viscosity in drum:	70 seconds Ford Cup 4 @ 20°C	
Shelf life:	6 Months in sealed containers	
Frost Sensitive:	Yes. Do not store or use in temps below 5°C. Stir well before use	
VOC Content:	74.10 g/L mixed with EV4345 hardener (from analysis)	
APPLICATION		
Method:	Spraying	
Mixing Ratio:	EF4502 <b>20</b> parts to <b>1</b> part EV4345 HARDENER IMPORTANT: Ensure hardener is mixed in by mechanical stir for 5 minutes	
Thinning:	Dilute with water if necessary	
Pot Life:	Approx 4 hours	
Drying:	Sanding: 4-6 hours at 20°C or 90 mins at 50°C	
Application weight:	100 - 120 g/m2	

## NOTES

**FOR INDUSTRIAL USE ONLY** Data shown are mean values and cannot be construed as product specifications. Users are advised to make their own tests to determine the suitability of products for their own purposes.

## AUSTRALIAN DISTRIBUTORS FOR SHERWIN WILLIAMS

WA:	TWENTY TWO SERVICES P/L	Tel (08) 9206 0220	Fax (08) 9206 0974
NSW:	CROMA COATINGS	Tel (02) 9533 9122	Fax (02) 9533 9299
VIC:	CROMA COATINGS VICTORIA	Tel (03) 9768 2312	Fax (03) 9768 2389
QLD:	CROMA COATINGS QUEENSLAND	Tel (07) 3386 1000	Fax (07) 3386 1003

Email info@22croma.com.au Web www.22croma.com.au